

# 1SERIES-BPS®

**CMC'S INNOVATIVE MULTI-GRADE** 





# CMC'S INNOVATIVE MULTI-GRADE

**1SERIES-BPS**® is CMC's proprietary multi-grade product that allows customers to utilize a single stock for several business segments, including structural fabricators, bridge fabricators, metal building manufacturers and other manufacturing sectors.

Our innovative multi-grade also meets ABS Certification requirements\* and is available in grades ABS36/529-50 and ABS36/529-55.

**1SERIES-BPS**® products are available in:

# **ANGLES – CHANNELS – FLATS – ROUNDS – SQUARES**











# BENEFITS OF 1SERIES-BPS®

- Lowers total cost of inventory
- Reduces minimums per grade
- Allows cross-grading
- Lowers safety stock requirements

# **READY TO PLACE AN ORDER?**

You can order **1SERIES-BPS**® by name, and our sales teams will know exactly what you need. The order will be entered as the appropriate multi-grade A36/A529-50 or A36/A529-55.

East Region Sales 800.621.0262 Central Region Sales 800.227.6489

**Looking for ABS certified grades?** Ask for grades ABS36/529-50 and ABS36/529-55. Please note that only material produced at CMC Steel Alabama qualifies; grade extra applies on ABS certified MTRs.

<sup>\*</sup>Material produced at CMC Steel Alabama only; grade extra applies on certified MTRs.

# **GRADES AVAILABLE**

**1SERIES-BPS**<sup>®</sup> is available in two grades - A36/529-55 and A36/529-50.

Our multi-grade steel is produced using a set of melt shop and rolling mill practices which allow us to control the chemical and physical properties of the product. The producing mills and **1SERIES-BPS**® grades available by product are listed on the Producing Mill chart on the back of this flyer.

#### Material produced as **1SERIES-BPS**® A36/529-50 will meet the following grades:

<u>ASTM</u>		<u>AASHTO</u>	CSA G40.21-04
A36	A709-36	M270-36	44W
A529-50	A709-50	M270-50	50W
A572-50	A992		

#### **1SERIES-BPS**® 36/529-50 Bars, Plates and Shapes

	A36	A529-50	A572-50	A709-36	A709-50	A992*	M270-36	M270-50	CAN 44W	CAN 50W
A36	>			<b>/</b>			<b>\</b>			
A529-50		<b>\</b>								<b>\</b>
A572-50		<b>\</b>	<b>\</b>		<b>/</b>			<b>\</b>		
A709-50		<b>\</b>	<b>\</b>		<b>\</b>			<b>/</b>	<b>\</b>	
A992*						<b>/</b>				
1SERIES-BPS®	<b>/</b>	<b>V</b>	<b>V</b>	<b>/</b>	<b>V</b>	<b>V</b>	<b>V</b>	<b>V</b>	<b>V</b>	<b>\</b>

<sup>\*</sup>Only available in shapes

#### Material produced as **1SERIES-BPS**® A36/529-55 will meet the following grades:

<u>ASTM</u>		<u>aashto</u>	<u>CSA G40.21-04</u>
A36	A572-55	M270-36	44W
A529-50	A709-36	M270-50	50W
A529-55	A709-50		55W *Not available in plate sizes 9"-12"
A572-50			μιαιε 312ε3 <i>3 -</i> 12

#### **1SERIES-BPS**® 36/529-55 Bars and Plates

	A36	A529-50	A529-55	A572-50	A572-55	A709-36	A709-50	M270-36	M270-50	CAN 44W	CAN 50W	CAN 55W*
A36	$\vee$					<b>V</b>		<b>V</b>				
A529-50		<b>V</b>									<b>V</b>	
A529-55		<b>V</b>	<b>V</b>								<b>V</b>	<b>V</b>
A572-50		<b>V</b>		<b>V</b>			<b>V</b>		<b>V</b>	<b>V</b>	<b>V</b>	
A572-55		<b>\</b>	<b>/</b>	<b>V</b>	<b>/</b>		<b>/</b>		<b>\</b>	<b>\</b>	<b>\</b>	<b>/</b>
A709-50		<b>V</b>		<b>V</b>			<b>/</b>		<b>\</b>	<b>V</b>	<b>V</b>	
1SERIES-BPS®	<b>V</b>		<b>V</b>	<b>V</b>	$\checkmark$	<b>V</b>						

# **1SERIES-BPS**®

**1SERIES-BPS®** A36/529-55 material is indicated with a ◆ **1SERIES-BPS®** A36/529-50 material is indicated with a ●

AL SC TV

		AL	SC	TX
Equ	ıal Ang	les		
1 x1 x	1/8		•	
	3/16		•	
	1/4		•	
1 <sup>1</sup> / <sub>4</sub> x 1 <sup>1</sup> / <sub>4</sub> x	1/8		•	
.,	3/16		•	
	1/4		•	
1 <sup>1</sup> / <sub>2</sub> x 1 <sup>1</sup> / <sub>2</sub> x	1/8		•	
1 /2 X 1 /2 X	3/16		•	
	1/4		•	
1 <sup>3</sup> / <sub>4</sub> x 1 <sup>3</sup> / <sub>4</sub> x	1/8		•	•
11/4 × 11/4 ×	3/16		•	•
2 x 2 x	1/4		•	•
	1/8		•	•
	3/16		•	•
	1/4		•	•
	5/16		•	
	3/8		•	•
$2^{1/2} \times 2^{1/2} \times$	3/16		•	•
	1/4		•	•
	5/16		•	•
	3/8		•	•
	1/2			•
3 x 3 x	3/16	•	•	•
	1/4	•	•	•
	5/16	•	•	•
	3/8	•	•	•
	1/2	•	•	•
$3^{1}/_{2} \times 3^{1}/_{2} \times$	1/4	•		•
	5/16	•		•
	3/8	•		•
	1/2	•		•
4 x 4 x	1/4	•		•
	5/16	•		•
	3/8	•		•
	1/2	•		•
	5/8	•		
	3/4	•		
5 x 5 x	5/16	•		•
	3/8	•		•
	1/2	•		•
	5/8	•		
	3/4	•		
6 x 6 x	5/16	•		•
	3/8	•		•
	7/16	•		_
	1/2	•		
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	3/4	•		
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3 x 2 x	3/16	•	•	•
	1/4	•	•	•
	5/16	•	•	•
3 x 2 <sup>1</sup> / <sub>2</sub> x	3/16			•
	1/4	•		•
	5/16	•		
	3/8	•		
31/2 x 21/2 x	1/4	•		•
	5/16	•		
	3/8	•		•
	1/2	•		
31/2 x 3	1/4	•		•
	5/16	•		•
	3/8	•		•
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4 x 3 x	1/4	•		•
	5/16	•		•
	3/8	•		•
	1/2	•		•
$4 \times 3^{1/2} \times$	1/4	•		•
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	3/8	•		•
	1/2	•		
5 x 3 x	1/4	•		•
	5/16	•		•
	3/8	•		•
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$5 \times 3^{1/2} \times$	1/4	•		•
	5/16 3/8	•		•
	3/8 1/2			•
6 x 3 <sup>1</sup> / <sub>2</sub> x	5/16	•		
U A U /2 A	3/8	•		•
	1/2	•		-
6 x 4 x	5/16	•		•
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7 x 4 x	3/8	•		•
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8 x 4 x	1/2			•
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	3/8		•	•
	1/2		•	•
	5/8		<b>♦</b>	•
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	3/8		•	•
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3 <sup>1</sup> / <sub>2</sub> x	1/4		•	•
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	3/4		<b>*</b>	
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	1/2	•	<b>♦</b>	•
	5/8	•	<b>♦</b>	•
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	4" @ 5.4#	•		•
	4" @ 7.25#	•		•
	5" @ 6.7#	•		•
	5" @ 9.0#	•		•
	6" @ 8.2#	•		•
	6" @ 10.5#	•		•
	6" @ 13.0#	•		•
	7" @ 9.8#	•		•
1	7" @ 12.25#	•		
	7" @ 14.75#	•		
	8" @ 8.5#	•		•
	8" @ 11.5#	•		•
	8" @ 13.75#	•		•
	8" @ 18.75#	•		•
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Rounds	s		
1/2"		•	
9/16"		•	
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11/16"		•	
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